WHAT IS CLAIMED IS:

- 1. A thermal processing apparatus for heating a substrate by irradiating flashlight to said substrate, comprising:
- 5 a plurality of bar-like flash lamps, each having an elongated cylindrical shape;
 - a lamp house for storing said plurality of flash lamps in such a state that a longitudinal direction of each of said plurality of flash lamps extends in a substantially horizontal direction, and that said plurality of flash lamps are arranged in parallel in a substantially horizontal direction that is substantially perpendicular to said longitudinal direction;
 - a chamber for storing a substrate and being disposed below said lamp house; and
 - a transport robot for loading and unloading a substrate by advancing and retracting a transport arm with respect to said chamber, wherein:
- said lamp house is disposed such that a direction of substrate loading and unloading by said transport robot is substantially perpendicular to said longitudinal direction.
 - 2. The thermal processing apparatus according to claim 1 wherein said plurality of flash lamps are xenon flash lamps.
 - The thermal processing apparatus according to claim 2 wherein said chamber and an indexer are disposed on both sides of said transport robot along said direction of substrate loading and unloading.

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4. The thermal processing apparatus according to claim 3 wherein said chamber has a cylindrical shape and has a disk-like heating plate on which a substrate is mounted and preheated prior to irradiation of flashlight, and

the length of each of said plurality of flash lamps is greater than the outside diameter of said chamber.

- 5. A thermal processing apparatus for heating a substrate by irradiating flashlight to said substrate, comprising:
- a plurality of lamp houses, each lamp house storing a plurality of bar-like flash
 lamps in such a state that a longitudinal direction of each of said plurality of flash lamps
 extends in a substantially horizontal direction, and that said plurality of flash lamps are
 arranged in parallel in a substantially horizontal direction that is substantially
 perpendicular to said longitudinal direction;
 - a plurality of chambers for storing a substrate, each chamber being disposed below each of said plurality of lamp houses; and
 - a transport robot for loading and unloading a substrate by advancing and retracting a transport arm with respect to each of said plurality of chambers, wherein:
 - all of said plurality of lamp houses are disposed such that a direction of substrate loading and unloading by said transport robot is substantially perpendicular to said longitudinal direction of said plurality of flash lamps.
 - 6. The thermal processing apparatus according to claim 5 wherein said plurality of lamp houses are three lamp houses, and said three lamp houses are disposed 90° apart around said transport robot.

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- 7. The thermal processing apparatus according to claim 6 wherein said plurality of flash lamps are xenon flash lamps.
- 8. A thermal processing apparatus for heating a substrate by irradiating 5 flashlight to said substrate, comprising:

a plurality of bar-like flash lamps, each having an elongated cylindrical shape;

a lamp house of a rectangular shape, said lamp house storing said plurality of flash lamps in such a state that a longitudinal direction of each of said plurality of flash lamps extends in a longitudinal direction of said rectangular shape, and that said plurality of flash lamps are arranged in parallel in a substantially horizontal direction that is substantially perpendicular to said longitudinal direction of said rectangular shape;

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- a chamber for storing a substrate and being disposed below said lamp house; and
- a transport robot for loading and unloading a substrate by advancing and retracting a transport arm with respect to said chamber, wherein:

said lamp house is disposed such that a direction of substrate loading and unloading by said transport robot is substantially perpendicular to said longitudinal direction of said lamp house.

- 9. The thermal processing apparatus according to claim 8 wherein said plurality of flash lamps are xenon flash lamps.
- 10. The thermal processing apparatus according to claim 9 wherein
 said chamber and an indexer are disposed on both sides of said transport robot
 along said direction of substrate loading and unloading.

11. The thermal processing apparatus according to claim 10 wherein said chamber has a cylindrical shape and has a disk-like heating plate on which a substrate is mounted and preheated prior to irradiation of flashlight, and

the length of said longitudinal direction of said lamp house is greater than the outside diameter of said chamber.

- 12. A thermal processing apparatus for heating a substrate by irradiating flashlight to said substrate, comprising:
- a plurality of lamp houses of a rectangular shape, each lamp house storing a plurality of bar-like flash lamps in such a state that a longitudinal direction of each of said plurality of flash lamps extends in a longitudinal direction of said rectangular shape, and that said plurality of flash lamps are arranged in parallel in a substantially horizontal direction that is substantially perpendicular to said longitudinal direction of said rectangular shape;
 - a plurality of chambers for storing a substrate, each chamber being disposed below each of said plurality of lamp houses; and
 - a transport robot for loading and unloading a substrate by advancing and retracting a transport arm with respect to each of said plurality of chambers, wherein:
 - all of said plurality of lamp houses are disposed such that a direction of substrate loading and unloading by said transport robot is substantially perpendicular to said longitudinal direction of said plurality of lamp houses.
 - 13. The thermal processing apparatus according to claim 12 wherein said plurality lamp houses are three lamp houses, and

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said three lamp houses are disposed 90° apart around said transport robot.

14. The thermal processing apparatus according to claim 13 wherein said plurality of flash lamps are xenon flash lamps.